VIVA MADE

LACCA

30x60 60x60 80x80 60x120

WOOD

LACCA

Collezione di legni laccati di recupero,
caratterizzati da graffi e segni dell'usura.

Le tracce del tempo, il contrasto fra
la lucentezza originaria del laccato
e il matt dei segni dell'utilizzo costante
catturano l'emozione più intima
del vissuto in maniera ancora più definita.

Proposta in 4 colori naturali

## CENERE / CAFFÈ / NERO / BIANCO

L'H è una collezione destinata
ad imprimere originalità e calore
ad ambienti ricercati e sofisticati.

*Collection of salvaged varnished wood,*
*with scratches and marks left by wear.*

*Damage caused by time and the contrast*
*between the original gloss of the varnished*
*finish and the matt effect of the marks left*
*by constant use tug at the heart-strings.*

*Offered in 4 natural colours,*

***cenere/caffè/nero/bianco***

*L'H is a collection destined to bestow*
*originality and warmth on refined,*
*sophisticated design schemes.*

**L'H è stata insignita del Ceramic Design Award 2016**

Il premio ADI Ceramics Design Award è nato in collaborazione con l'ADI - Associazione per il DIsegno Industriale - nel quadro del programma culturale Costruire Abitare Pensare per valorizzare i prodotti del comparto ceramico italiano che si distinguono per originalità, tecnologia e innovazione.

***L'H was awarded at Ceramic Design Award 2016***

*The award, created in collaboration with ADI – Association for Industrial Design - as part of the cultural activities of the Build Living Thinking Program, highlights the most innovative products of the Italian ceramic industry, selecting the most deserving for their originality, technology and innovation.*

**603JBR** Genere Nat. Rett. 60x60 - 23⅝"x23⅝"

**603J3R** Cenere Nat. Rett. 60x60 - 23⅝"x23⅝"

**983J3R** Cenere Nat. Rett. 60x120 - 23$^{5/8}$"x47$^{1/4}$" - **633J3RD** Cenere Glassa Rett. 30x60 - 11$^{13/16}$"x23$^{5/8}$"

**983J3R** Cenere Nat. Rett. 60x120 - 23⅝"x47¼"

**603J3R** Cenere Nat. Rett. 60x60 - 23⅝"x23⅝"

**983J8R** Caffè Nat. Rett. - 60x120 - 23$^{5/8}$"x47$^{1/4}$" - **803J8R** Caffè Nat. Rett. 80x80 - 31$^{1/2}$"x31$^{1/2}$" - **633J8R** Caffè Nat. Rett. 30x60 - 11$^{13/16}$"x23$^{5/8}$"

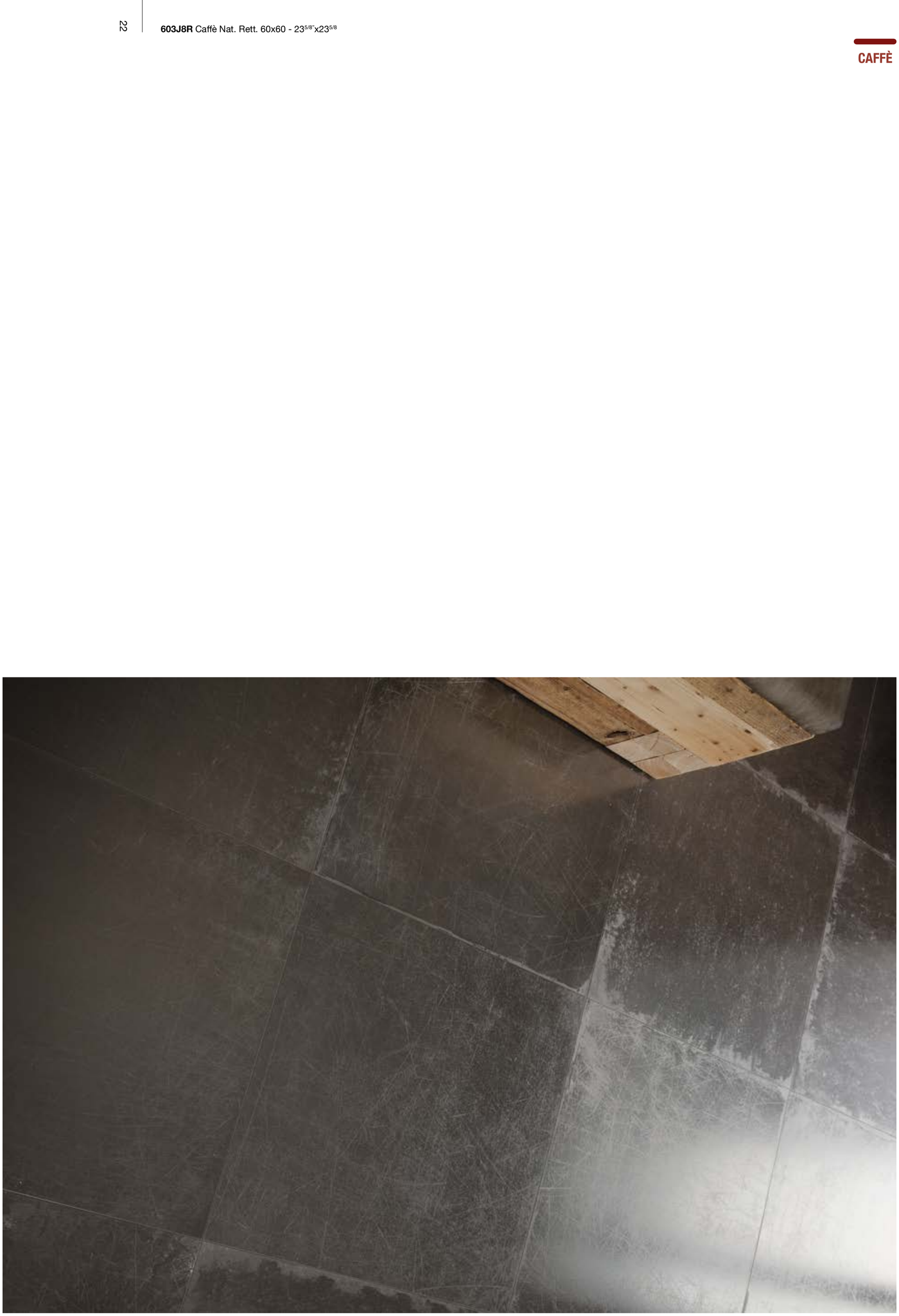
**633J8R** Caffè Nat. Rett. 30x60 - 11 13/16"x23 5/8" - **I303J0** Bianco Mosaico Ciotolo 30x30 - 11 13/16"x11 13/16"

**803J8R** Caffè Nat. Rett. 80x80 - 31 1/2"x31 1/2"

**603J8R** Caffè Nat. Rett. 60x60 - $23^{5/8"}$x$23^{5/8}$

**603J8R** Caffè Nat. Rett. 60x60 - $23^{5/8"}$x$23^{5/8}$





**803J9R** Nero Nat. Rett. 80x80 - 31 1/2"x31 1/2

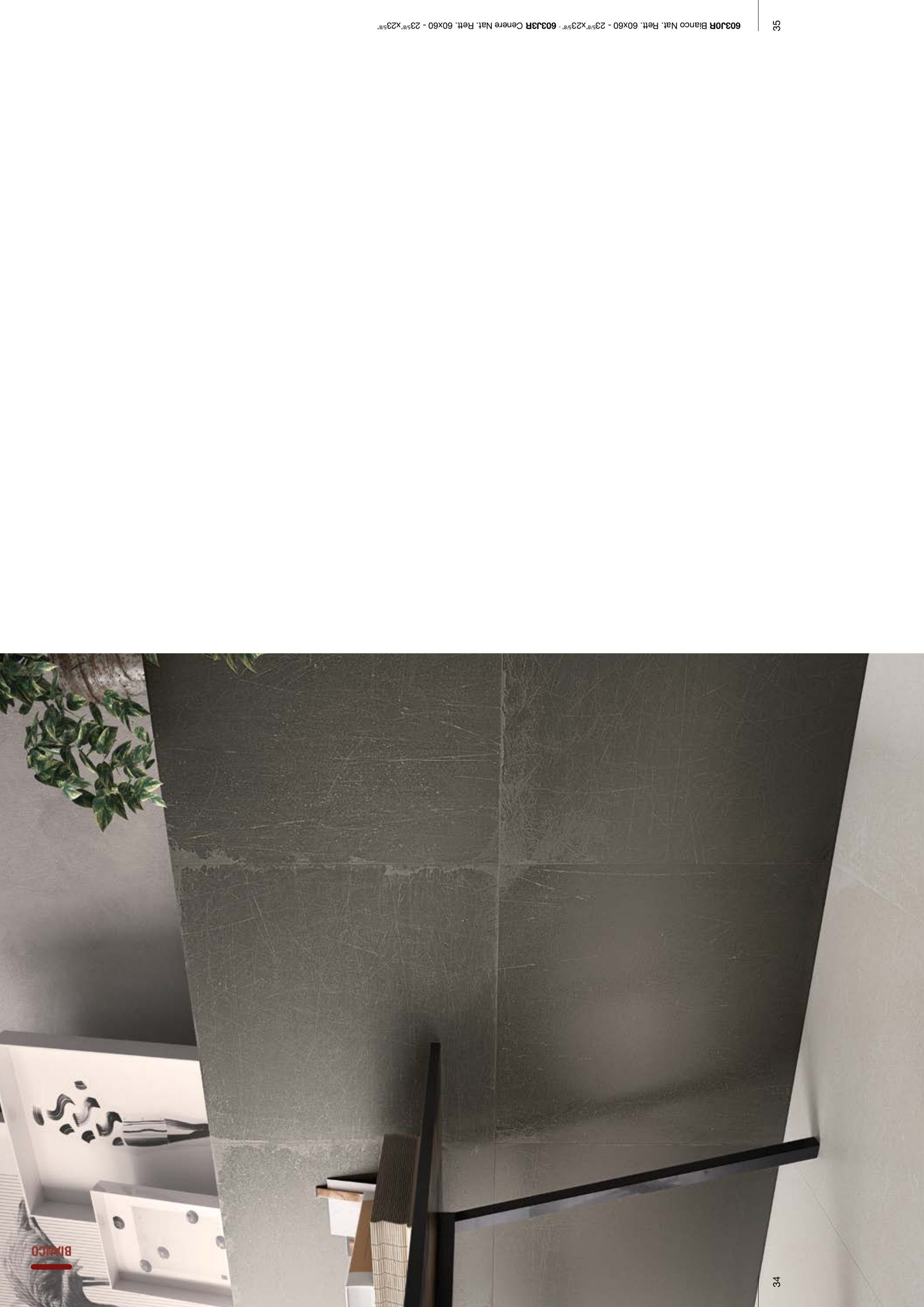
**803J9R** Nero Nat. Rett. 80x80 - 31 1/2"x31 1/2

**983J9R** Nero Nat. Rett. 60x120 - 23$^{5/8}$"x47$^{1/4}$"

## NERO

**603J9R** Nero Nat. Rett. 60x60 - 23⅝"x23⅝" - **603J3R** Cenere Nat. Rett. 60x60 - 23⅝"x23⅝"

**603J0R** Bianco Nat. Rett. 60x60 - 23$^{5/8"}$x23$^{5/8"}$ - **603J3R** Cenere Nat. Rett. 60x60 - 23$^{5/8"}$x23$^{5/8"}$



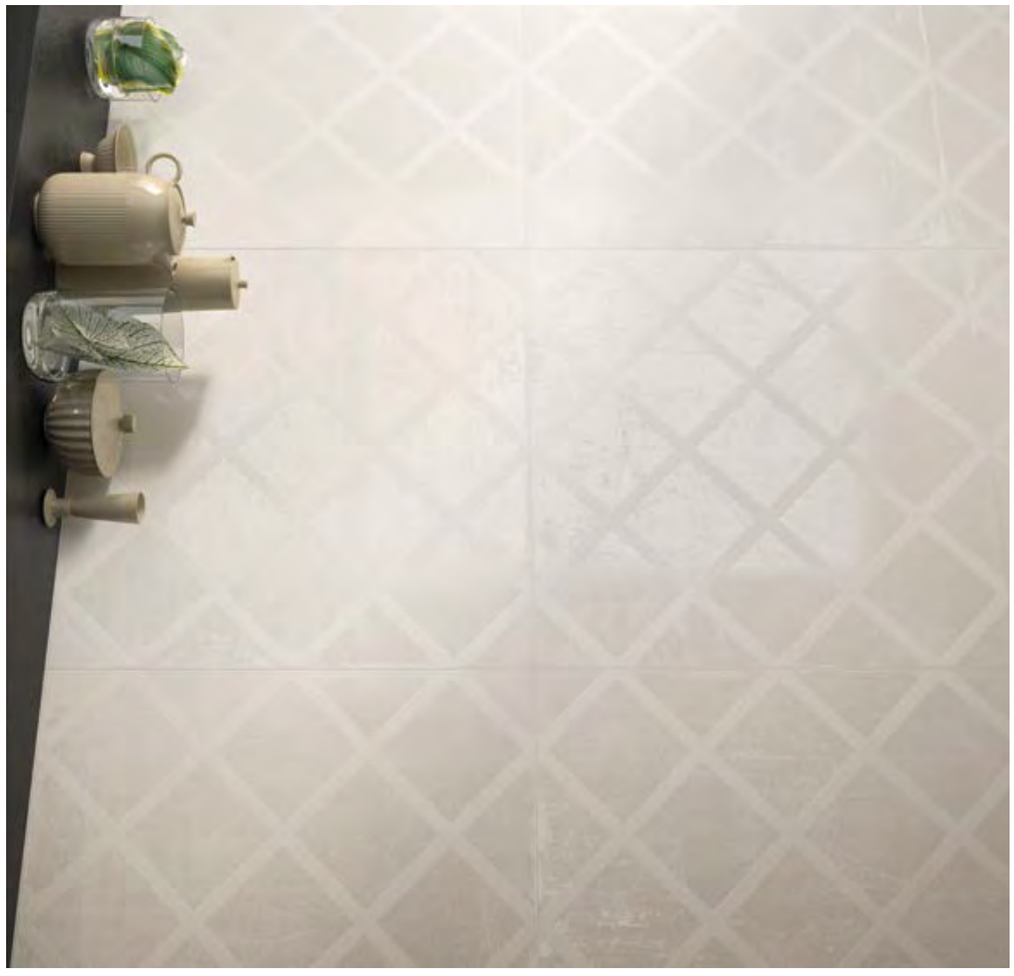


**603JOR** Bianco Nat. Rett. 60x60 - 23⅝"x23⅝" - **603J3R** Genere Nat. Rett. 60x60 - 23⅝"x23⅝"

**803J0R** Bianco Nat. Rett. 80x80 - 31 1/2"x31 1/2" - **803J0RB** Bianco Grid 80x80 - 31 1/2"x31 1/2"

**803J0R** Bianco Nat. Rett. 80x80 - 31 1/2"x31 1/2" - **803J0RB** Bianco Grid 80x80 - 31 1/2"x31 1/2"





**TECHNICAL FEATURES**

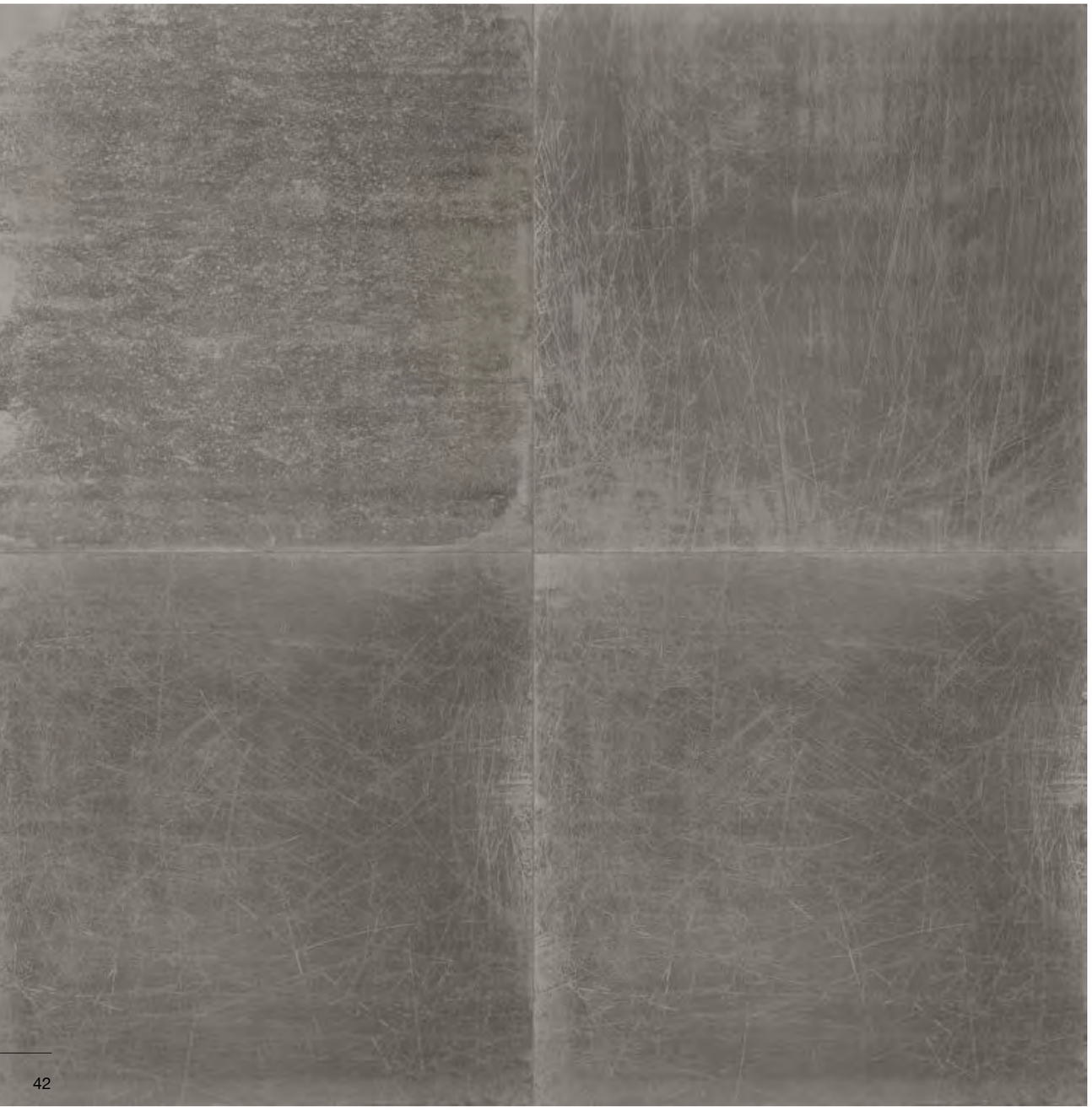

cenere pag. 42

caffè pag. 48

nero pag. 54

bianco pag. 60

# CENERE



## COLORI / FORMATI

colours / sizes
couleurs / formats
farben / formate
colores / tamaños
цвета / форматы

**983J3R** Cenere Nat. Rett.
60x120 - $23^{5/8}$"x$47^{1/4}$" 80

**803J3R** Cenere Nat. Rett.
80x80 - $31^{1/2}$"x$31^{1/2}$" 80

**603J3R** Cenere Nat. Rett.
60x60 - $23^{5/8}$"x$23^{5/8}$" 74

**633J3R** Cenere Nat. Rett.
30x60 - $11^{13/16}$"x$23^{5/8}$" 74

## MOVIMENTO GRAFICO

graphic movement
développement graphique
grafische bewegung
movimiento grafico
Графическое движение

Si consiglia la posa con fuga 2 mm. - Laying with a 2 mm-joint is recommended.
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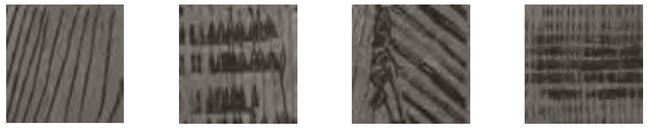
## DECORI
decors
decors
dekore
decorados
декоры

### Raku



**023J3RC** Cenere
20x20 - $7^{7/8}$"x$7^{7/8}$" 27

### Glassa

**633J3RD** Cenere Rett.
30x60 - $11^{13/16}$"x$23^{5/8}$" 70

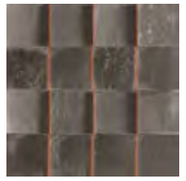
### Grid

**803J3RB** Cenere
80x80 - $31^{1/2}$"x$31^{1/2}$" 95

### Righe

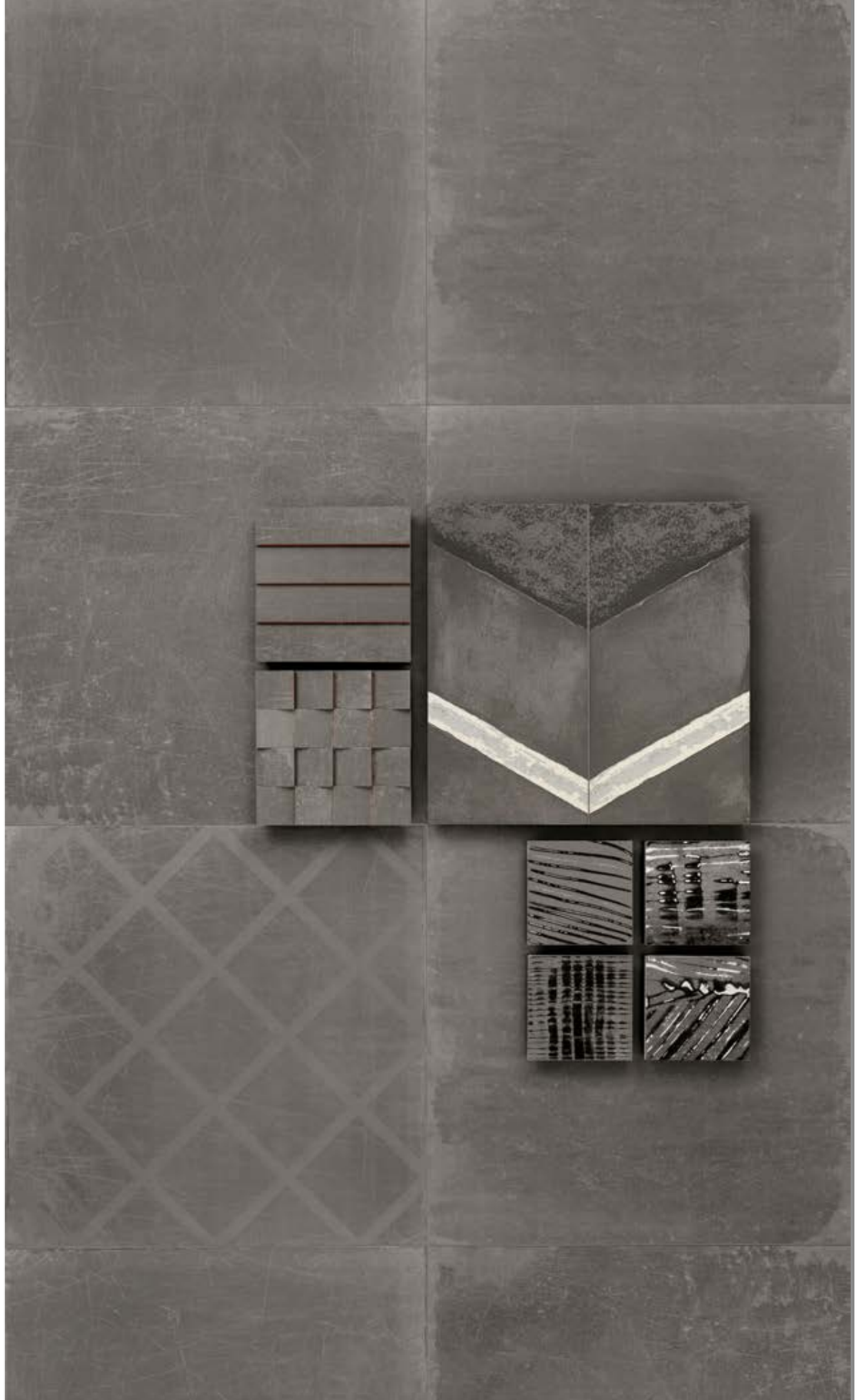
***Mosaico 3D Righe**
**D303J3** Cenere
29x29 - $11^{7/16}$"x$11^{7/16}$" 45

### Quadri



***Mosaico 3D Quadri**
**T303J3** Cenere
29x29 - $11^{7/16}$"x$11^{7/16}$" 45

* Su rete in fibra - On fibre mesh backing - Sur filet en fibre de verre - Auf Glasfasernetz - Sobre malla de fibra - На волоконной сетке

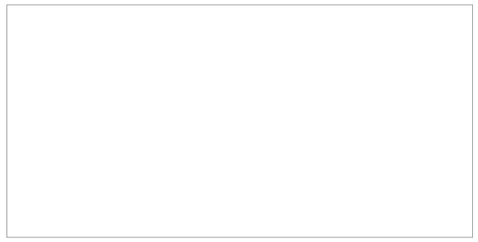


Glassa

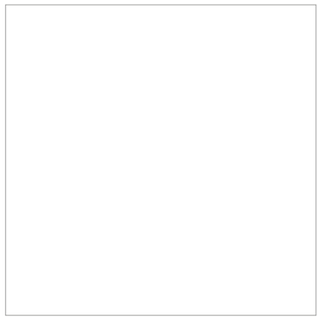
# CAFFÈ

## COLORI / FORMATI

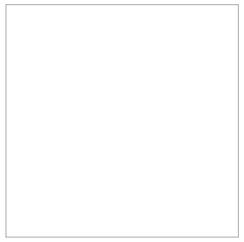
colours / sizes
couleurs / formats
farben / formate
colores / tamaños
цвета / форматы



**983J8R** Caffè Nat. Rett.
60x120 - $23^{5/8}$"x$47^{1/4}$" 80



**803J8R** Caffè Nat. Rett.
80x80 - $31^{1/2}$"x$31^{1/2}$" 80



**603J8R** Caffè Nat. Rett.
60x60 - $23^{5/8}$"x$23^{5/8}$" 74

**633J8R** Caffè Nat. Rett.
30x60 - $11^{13/16}$"x$23^{5/8}$" 74

## MOVIMENTO GRAFICO

graphic movement
développement graphique
grafische bewegung
movimiento grafico
графическое движение

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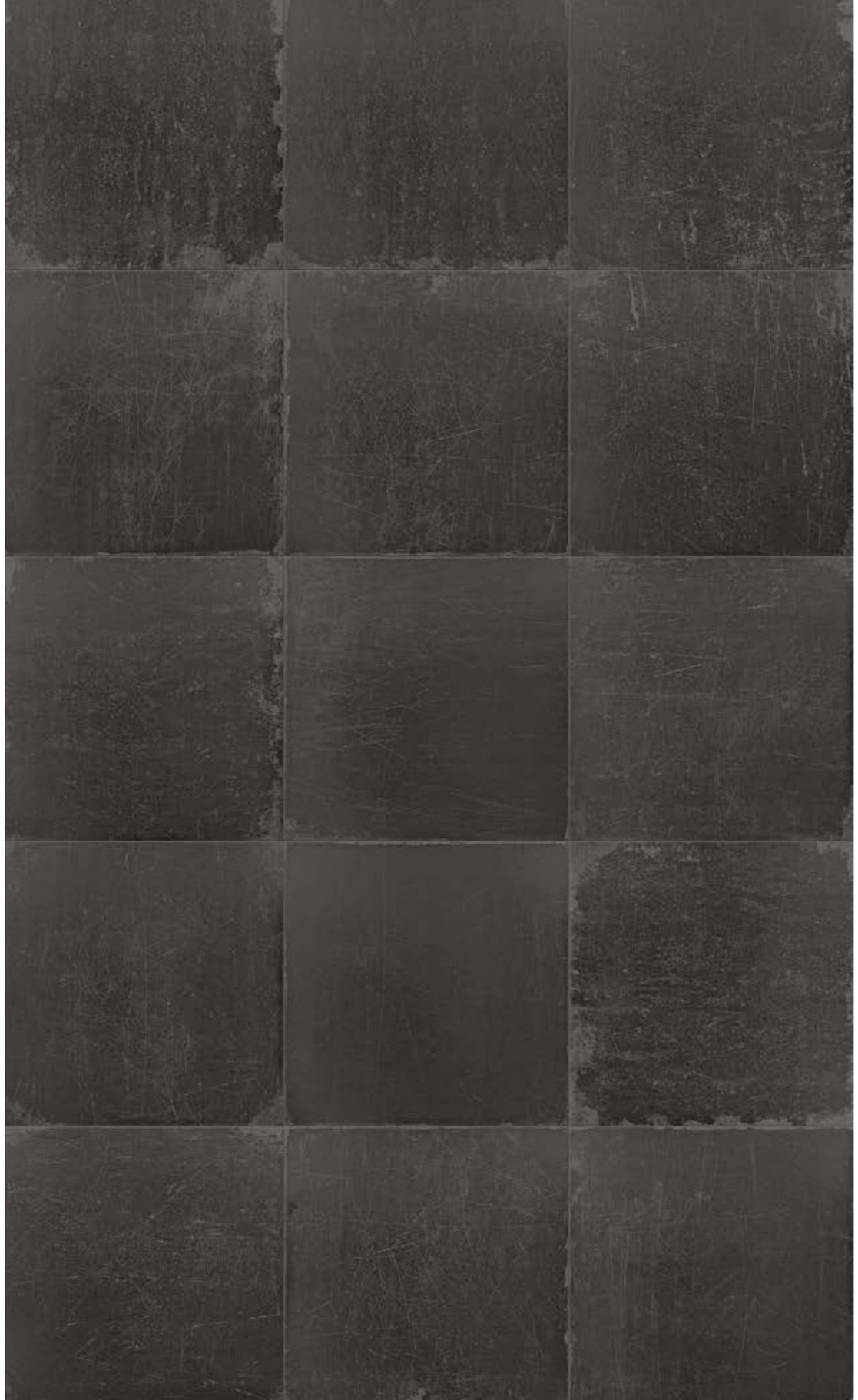
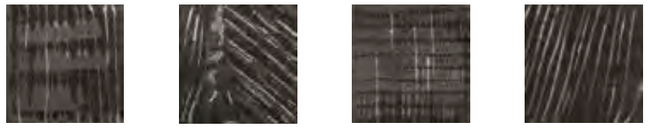




## DECORI
decors
decors
dekore
decorados
декоры

### Raku



**023J8RC** Caffè
20x20 - $7^{7/8}$"x$7^{7/8}$" 27

### Glassa

**633J8RD** Caffè Rett.
30x60 - $11^{13/16}$"x$23^{5/8}$" 70

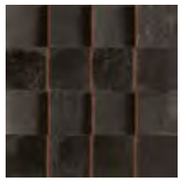
### Grid

**803J8RB** Caffè
80x80 - $31^{1/2}$"x$31^{1/2}$" 95

### Righe

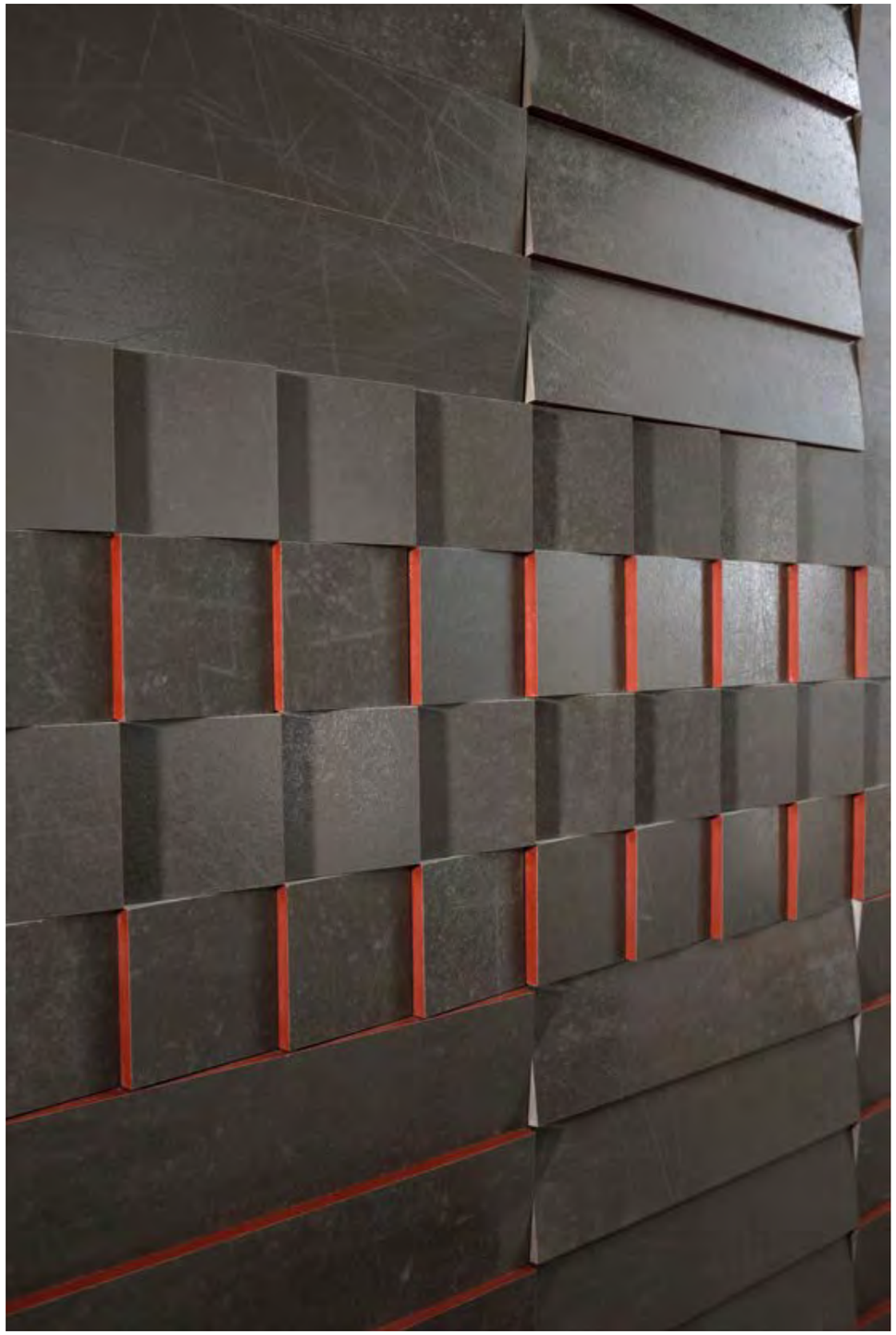
***Mosaico 3D Righe**
**D303J8** Caffè
29x29 - $11^{7/16}$"x$11^{7/16}$" 45

### Quadri



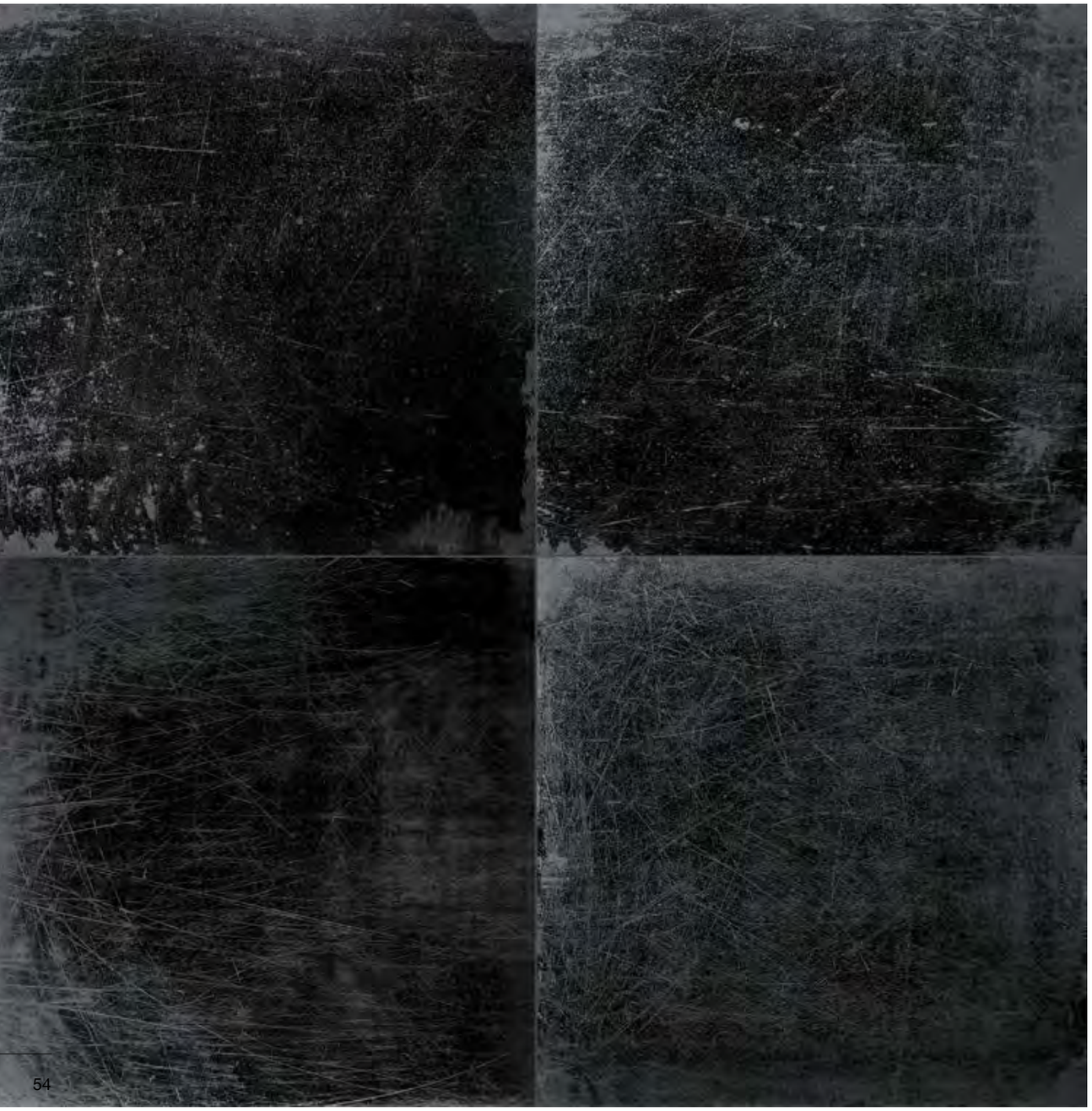
***Mosaico 3D Quadri**
**T303J8** Caffè
29x29 - $11^{7/16}$"x$11^{7/16}$" 45

* Su rete in fibra - On fibre mesh backing - Sur filet en fibre de verre - Auf Glasfasernetz - Sobre malla de fibra - На волоконной сетке



Mosaico 3D Righe - Quadri

# NERO



## COLORI / FORMATI

colours / sizes
couleurs / formats
farben / formate
colores / tamaños
цвета / форматы

**983J9R** Nero Nat. Rett.
60x120 - $23^{5/8}$"x$47^{1/4}$" 80

**803J9R** Nero Nat. Rett.
80x80 - $31^{1/2}$"x$31^{1/2}$" 80

**603J9R** Nero Nat. Rett.
60x60 - $23^{5/8}$"x$23^{5/8}$" 74

**633J9R** Nero Nat. Rett.
30x60 - $11^{13/16}$"x$23^{5/8}$" 74

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movimiento grafico
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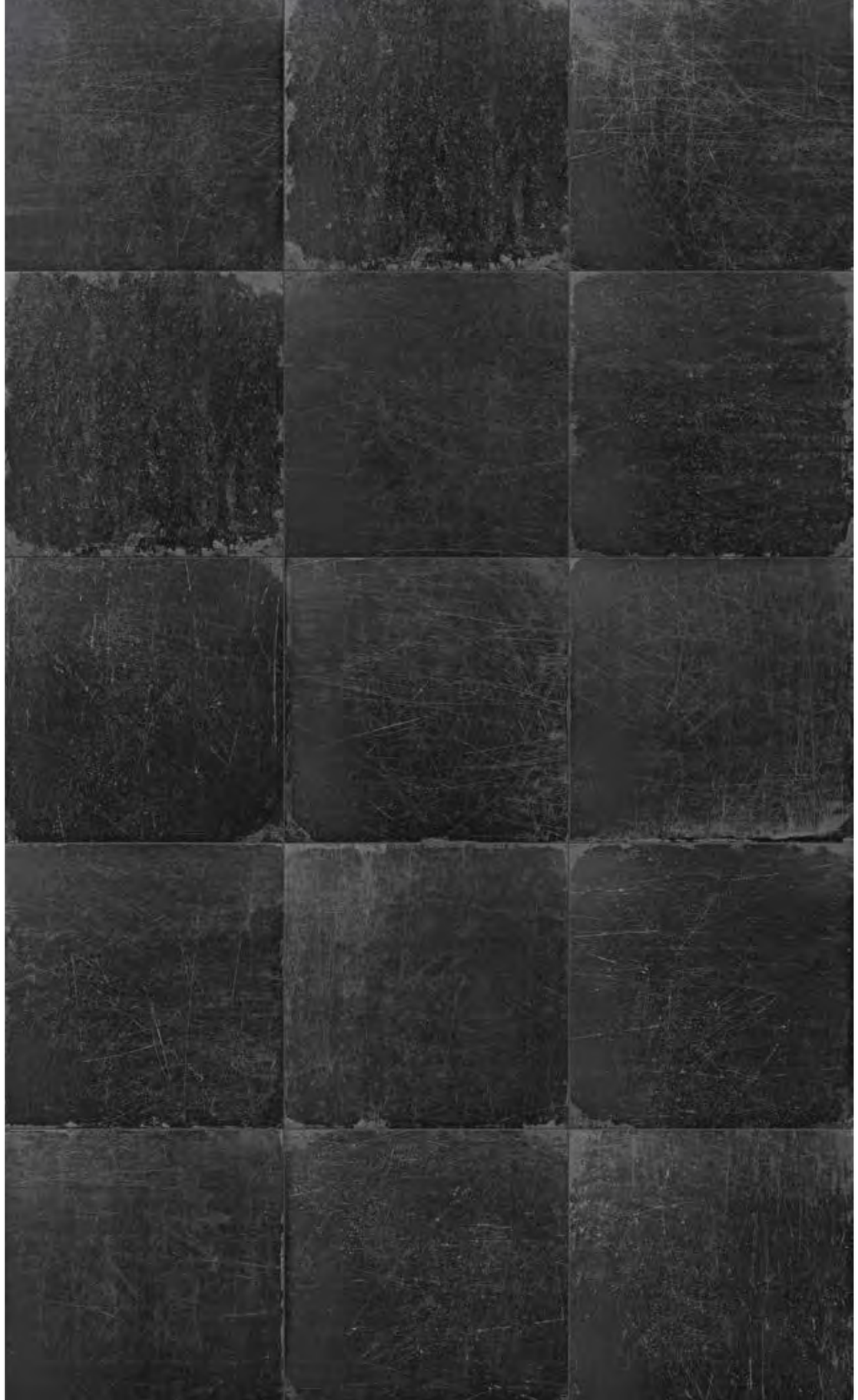
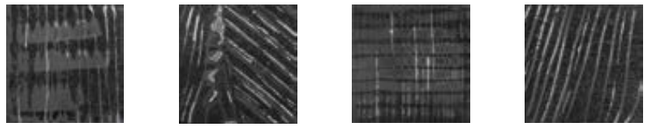


## DECORI
decors
decors
dekore
decorados
декоры

### Raku

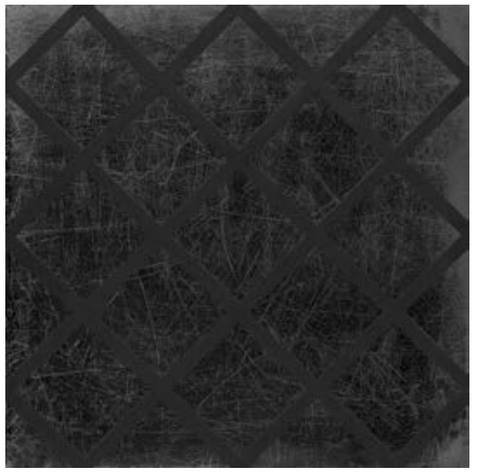


**023J9RC** Nero
20x20 - $7^{7/8}$"x$7^{7/8}$" 27

### Glassa

**633J9RD** Nero Rett.
30x60 - $11^{13/16}$"x$23^{5/8}$" 70

### Grid

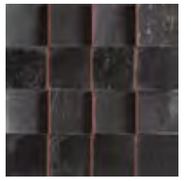


**803J9RB** Nero
80x80 - $31^{1/2}$"x$31^{1/2}$" 95

### Righe

***Mosaico 3D Righe**
**D303J9** Nero
29x29 - $11^{7/16}$"x$11^{7/16}$" 45

### Quadri



***Mosaico 3D Quadri**
**T303J9** Nero
29x29 - $11^{7/16}$"x$11^{7/16}$" 45

### Ciotolo

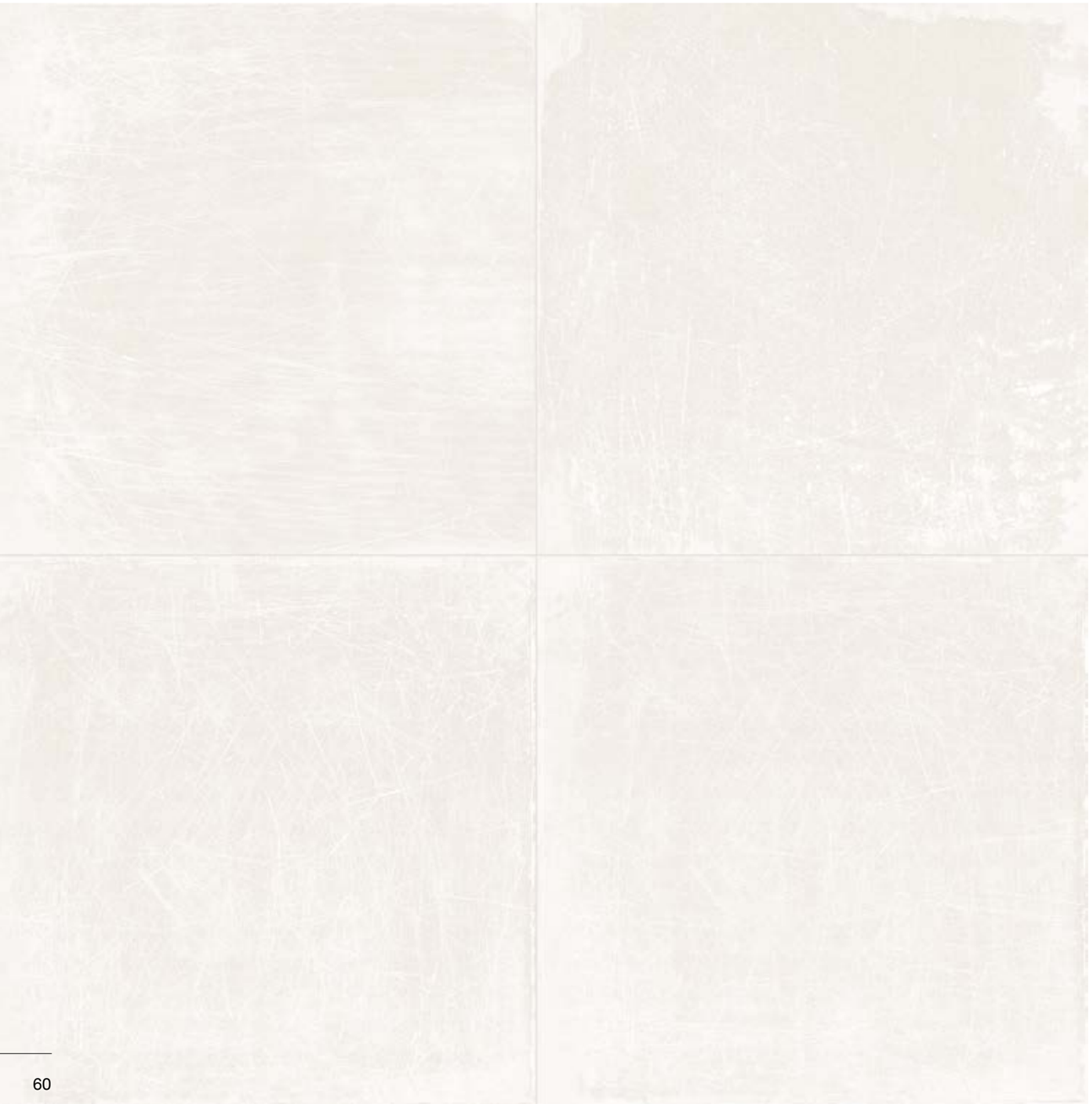
Tessera - Chip 2,8x2,8 - $1^{1/8}$"x$1^{1/8}$"

***Mosaico 3D Ciotoli**
**I303J9** Nero Nat.
30x30 - $11^{13/16}$"x$11^{13/16}$" 54

* Su rete in fibra - On fibre mesh backing - Sur filet en fibre de verre - Auf Glasfasernetz - Sobre malla de fibra - На волоконной сетке

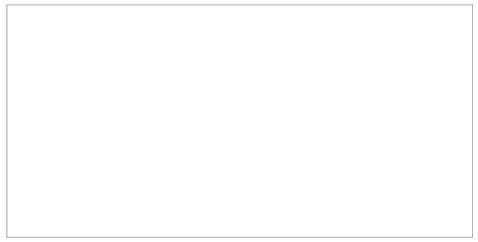
Raku

# BIANCO



## COLORI / FORMATI

colours / sizes
couleurs / formats
farben / formate
colores / tamaños
цвета / форматы



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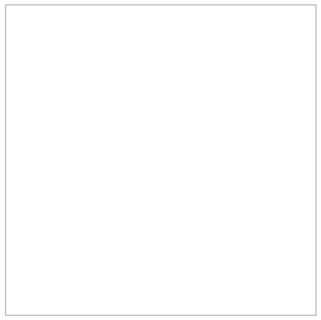
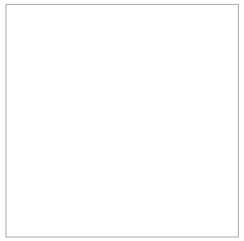


**803J0R** Bianco Nat. Rett.
80x80 - $31^{1/2}$"x$31^{1/2}$" 80



**603J0R** Bianco Nat. Rett.
60x60 - $23^{5/8}$"x$23^{5/8}$" 74

**633J0R** Bianco Nat. Rett.
30x60 - $11^{13/16}$"x$23^{5/8}$" 74

## MOVIMENTO GRAFICO

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## DECORI
decors
decors
dekore
decorados
декоры

### Raku

**023J0RC** Bianco
20x20 - $7^{7/8}$"x$7^{7/8}$" 27

### Glassa

**633J0RD** Bianco Rett.
30x60 - $11^{13/16}$"x$23^{5/8}$" 70

### Grid



**803J0RB** Bianco
80x80 - $31^{1/2}$"x$31^{1/2}$" 95

### Righe

***Mosaico 3D Righe**
**D303J0** Bianco
29x29 - $11^{7/16}$"x$11^{7/16}$" 45

### Quadri

***Mosaico 3D Quadri**
**T303J0** Bianco
29x29 - $11^{7/16}$"x$11^{7/16}$" 45

### Ciotolo

Tessera - Chip 2,8x2,8 - $1^{1/8}$"x$1^{1/8}$"



***Mosaico 3D Ciotoli**
**I303J0** Bianco Nat.
30x30 - $11^{13/16}$"x$11^{13/16}$" 54

* Su rete in fibra - On fibre mesh backing - Sur filet en fibre de verre - Auf Glasfasernetz - Sobre malla de fibra - На волоконной сетке

Grid

## PEZZI SPECIALI

Trims
Pieces Speciales
Formteile
Piezas Especiales
Специальные Изделия

**BATTISCOPA** - SKIRTING
7,5x60 - $2^{15/16"}$x$23^{5/8"}$

**873J0R** Bianco Nat. Rett.
**873J8R** Caffè Nat. Rett.
**873J3R** Cenere Nat. Rett.
**873J9R** Nero Nat. Rett.

PCS. BOX. 15 10

**BATTISCOPA** - SKIRTING
4,6x80 - $1^{13/16"}$x$31^{1/2"}$

**B23J0R** Bianco Nat. Rett.
**B23J8R** Caffè Nat. Rett.
**B23J3R** Cenere Nat. Rett.
**B23J9R** Nero Nat. Rett.

PCS. BOX. 12 17

**GRADONE** - STEP
33x120x3,2x3,2 - $12^{15/16"}$x$47^{1/4"}$x$1^{1/4"}$ x$1^{1/4"}$

**CR3J0R** Bianco Nat. Rett.
**CR3J8R** Caffè Nat. Rett.
**CR3J3R** Cenere Nat. Rett.
**CR3J9R** Nero Nat. Rett.

PCS. BOX. 2 96

**ANGOLARE DX / SX** - CORNER TILE DX / SX
33x120x3,2x3,2 - $12^{15/16"}$x$47^{1/4"}$x$1^{1/4"}$ x$1^{1/4"}$

**AC3J0RD / AC3J0RS** Bianco Nat. Rett.
**AC3J8RD / AC3J8RS** Caffè Nat. Rett.
**AC3J3RD / AC3J3RS** Cenere Nat. Rett.
**AC3J9RD / AC3J9RS** Nero Nat. Rett.

PCS. BOX. 1 98



LACCA

DRY - PRESSED CERAMIC TILES ISO 13006 ANNEX G - UNI EN 14411 ANNEX G - Bla GL

Ceramics of Italy

| CARATTERISTICHE TECNICHE<br>Technical Features - Caracteristiques Techniquesa - Technische Eigenschaften<br>Technische Eigenschaften - Caracteristicas Tecnicas - Технические Характеристики | NORMA<br>Standard - Norme<br>Norm - Norma - Норма | VALORI<br>Value - Valeur<br>Vorgabe - Valor - Средние |
|---|---|---|
| **PLANARITÀ**<br>Flatness - Planéité - Ebenflächigkeit - Planiyud - Плоскостность | UNI EN ISO 10545/2 | ± 0,26% / ± 1,5 mm |
| | ASTM C485<br>WARPAGE | - |
| | CALIBRATED ± 0,75%<br>(MAX ± 0,09 IN) | - |
| | RECTIFIED ± 0,40%<br>(MAX ± 0,05 IN-SIZE ≤ 60 cm)<br>(MAX ± 0,07 IN-SIZE > 60 cm) | ± 0,25%<br>(MAX ± 0,05 IN-SIZE ≤ 60 cm)<br>(MAX ± 0,07 IN-SIZE > 60 cm) |
| **ASSORBIMENTO D'ACQUA (VALORE MEDIO IN %)**<br>Water absorption (Average value expressed in %) - Absorption d'eau (Valeur moyenne en %)<br>Wasseraufnahme (Durchschnittswert in %) - Absorción de agua (Valor medio en %)<br>Поглощение воды | UNI EN ISO 10545/3<br>≤ 0,5 %<br><br>ASTM C373 | CONFOR ME<br><br>COMPLIANT |
| **RESISTENZA ALLA FLESSIONE**<br>Modulus of rupture - Resistance a la flexion - Biegefestigkeit<br>Resistencia a la flexon - Прочность на изгиб | UNI EN ISO 10545/4 | ≥ 50 N/mm² |
| **FORZA DI ROTTURA**<br>Breaking strength - Résistance à la rupture - Bruchlast<br>Resistencia a la rotura - Разрывное усилие | UNI EN ISO 10545/4<br><br>ASTM C648 | ≥ 2000 N<br><br>700 Lbs |
| **RESISTENZA AL GELO**<br>Frost resistance - Résistance au gel - Frostbeständigkeit -<br>Resistencia a las heladas - Морозостойкость | UNI EN ISO 10545/12<br><br>ASTM C1026 | CONFORME<br><br>UNAFFECTED |
| **RESISTENZA CHIMICA**<br>**AD ALTE E BASSE CONCENTRAZIONI DI ACIDI E BASI**<br>Chemical resistance to high and low acid and basic concentrations<br>Résistance chimique aux hautes et basses concentrations d'acides et de bases<br>Chemikalienfestigkeit bei hohen und niedrigen Konzentrationen von Säuren und Basen<br>Resistencia química con concentraciones altas y bajas de ácidos y bases<br>Химическая стойкость к высоким и низким концентрациям кислот и щелочей | UNI EN ISO 10545/13<br><br>ASTM C-650 | GA - GLA - GHA<br><br>UNAFFECTED |
| **RESISTENZA ALLE MACCHIE**<br>Stain resistance - Résistance aux taches - Fleckenbeständigkeit<br>Resistencia a las manchas - Стойкость к образованию пятен | UNI EN ISO 10545/14<br><br>CTI 81-7D | 5<br><br>NO EVIDENT VARIATION |
| **COEFFICIENTE DI ATTRITO**<br>Slip resistance - Coefficient de glissement - Rutschfestigkeit Barfußbereich<br>Coeficiente de atrito medio - Коэффициент трения | | **NATURALE** |
| | DIN 51130 | R9 |
| | DIN 51097 | - |
| | ANSI A 137.1- 2012<br>DCOF (SECTION 9.6) | WET ≥ 0,42 |
| | B.C.R.A. | ≥ 0,40 |

Per maggiori chiarimenti sui dati tecnici e sulla garanzia consultare il catalogo generale in vigore. - For further information on technical specifications, please consult our up-dated general catalogue.- Pour toutes informations supplementaires sur les donnees techniques et sur les garanties, veuillez consulter le catalogue general en vigueur. - Für weitere Informationen über technische Daten und Garantie beziehen sie sich bitte auf den aktuellen Gesamtkatalog. - Para ulteriores informaciones sobre los datos tecnicos y la garantia, vease el catalogo general en vigor. - Более подробную информацию о технических данных и гарантии смотрите в действующем сводном катал.

FULL HD DIGITAL PRINTING TECHNOLOGY

7,5%

放射性水平A类

HEAVY COMMERCIAL HT

SHADE VARIATION V3 High

| Articolo<br>Item<br>Reference<br>Artikel<br>Articulo<br>Артикула | Formato (cm)<br>Size (cm)<br>Format (cm)<br>Format (cm)<br>Tamaño (cm)<br>Формат (cm) | Spessore (mm)<br>Thickness (mm)<br>Epaisseur (mm)<br>Stärke (mm)<br>Espesor (mm)<br>Толщина (mm) | Pz. x Mq.<br>Pieces x Sqm<br>Pcs / M²<br>Stk. x Qm<br>Pzs x Mc.<br>Шт. x Кв.М. | Pz. x Scat.<br>Pieces x Box<br>Pcs / Bte<br>Stk. x Krt.<br>Pzs x Caja<br>Шт. x Кор. | Mq. x Scat.<br>Sqm x Box<br>M² / Bte<br>Qm x Krt.<br>Mc. x Caja<br>Кв.М. x Кор. | Peso x Scat. (Kg)<br>Weight x Box (Kg)<br>Poids / Bte (Kg)<br>Gewicht x Krt. (Kg)<br>Peso x Caja (Kg)<br>Вес x Кор. (Kg) | Scat. x Pal.<br>Boxes x Pal.<br>Bte / Pal.<br>Krt. x Pal.<br>Cajas x Pal.<br>Кор. x Подд. | Mq. x Pal.<br>Sqm x Pal.<br>M² / Pal.<br>Qm x Pal.<br>Mc. x Pal.<br>Кв.М x Подд. | Peso x Pal. (Kg)<br>Weight x Pal. (Kg)<br>Poids / Pal. (Kg)<br>Gewicht x Pal. (Kg)<br>Peso x Pal. (Kg)<br>Вес x Подд (Kg) |
|---|---|---|---|---|---|---|---|---|---|
| 983J_R | 60X120 | 10 | 1,39 | 2 | 1,440 | 35,00 | 22 | 31,68 | 770 |
| 803J_R | 80X80 | 10 | 1,56 | 2 | 1,280 | 32,00 | 40 | 51,20 | 1280 |
| 603J_R | 60X60 | 10 | 2,78 | 3 | 1,080 | 24,50 | 40 | 43,20 | 980 |
| 633J_R | 30X60 | 10 | 5,56 | 6 | 1,080 | 24,50 | 40 | 43,20 | 980 |
| D303J_ | 29X29 | 10 | 11,89 | 5 | 0,421 | 10,42 | - | - | - |
| T303J_ | 29X29 | 10 | 11,89 | 5 | 0,421 | 10,42 | - | - | - |
| I303J_ | 30X30 | 10 | 11,11 | 5 | 0,450 | 10,00 | - | - | - |
| 803J_RB | 80X80 | 10 | 1,56 | 2 | 1,280 | 32,00 | - | - | - |
| 633J_RD | 30X60 | 10 | 5,56 | 2 | 0,360 | 8,20 | - | - | - |
| 023J_RC | 20X20 | 10 | 25 | 18 | 0,720 | 17,00 | - | - | - |

VIVA MADE

A Brand of Emilceramica S.r.l. a socio unico

CONFINDUSTRIA PER LA SOSTENIBILITÀ

UNI EN ISO 9001:2008
UNI EN ISO 14001:2004
BS OHSAS 18001:2007
UNI CEI EN ISO 50001:2011

CERTIQUALITY
SISTEMI DI GESTIONE CERTIFICATI

CERTIQUALITY È MEMBRO DELLA FEDERAZIONE CISQ

*Une collection inspirée de vieux bois laqués montrant leurs éraflures et leurs signes d'usure. Des traces laissées par le temps, le brillant d'origine de la surface laquée et l'opacité résultant d'une utilisation constante, capturent l'émotion la plus intime du vécu, de manière encore plus précise. Proposée en 4 coloris naturels, Bianco, Grigio, Cenere et Nero, L'H est une collection destinée à donner à des espaces raffinés et sophistiqués une empreinte originale et chaleureuse.*

*Eine Kollektion aus lackierten wiedergewonnenen Hölzern, die sich durch sichtbare Schrammen und Gebrauchsspuren auszeichnen.*
*Die Hinterlassenschaften der Zeit und der Kontrast zwischen dem ursprünglichen Glanz des Lacks und den matten Spuren des dauerhaften Gebrauchs vermitteln ein intimes, eindrückliches Gefühl für das gelebte Leben dieser Hölzer. L'H ist in vier natürlichen Farben erhältlich: Bianco, Grigio, Cenere und Nero. Die Kollektion ist prädestiniert, um einem erlesenen Ambiente Originalität und Wärme zu verleihen.*

*Colección de maderas recicladas lacadas que se caracterizan por presentar arañazos y señales de desgaste.*
*Las huellas del tiempo, el contraste entre el brillo original del lacado y el mate de las señales provocadas por el uso constante cautivan la emoción más íntima de lo vivido de manera aún más definida. Propuesta en cuatro colores naturales —Bianco, Grigio, Cenere y Nero— L'H es una colección concebida para imprimir originalidad y calidez a ámbitos refinados y sofisticados.*

*Коллекция лакированного, повторно использованного дерева, которую характеризуют царапины и следы износа. Следы времени, контраст между первоначальным блеском лакировки и матовостью следов постоянного использования вызывают самые яркие и сокровенные эмоции. L'H, предлагаемая в 4 натуральных цветах - Bianco, Grigio, Cenere и Nero, является коллекцией, наделяющей оригинальностью и теплом изысканные и утонченные интерьеры.*

L'H
LACCA

1069464 Rev. 01 - Aprile 2017


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| --- | --- |
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